XTL<sup>™</sup> / XTS<sup>®</sup> Mobile and Portable Automated Test and Alignment



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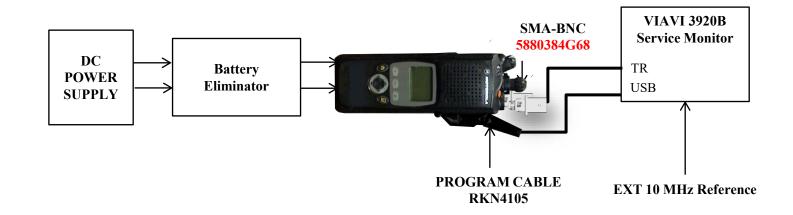
### **Operational Requirements**

#### **XTS / XTL Automatic Test and Alignment**

- VIAVI Solutions 3920
  - Option 061 Tracking Generator
  - Option 200 P25 Conventional Operation
  - Option 218 Auto-Test II for P25
  - Option 600 Motorola XTS / XTL Series Auto-Test and Alignment
  - Option 602 Motorola XTL Power Alignment
  - AC24011 10 AMP Current Shunt 0.01 Ohm (for Mobile Power Alignment)
- Power Supply (30 Amp rating for High Power mobiles)
  - Battery Eliminator (for portables)
- Test Cable (Low Loss Phase Stable recommended for best accuracy) BNC (M) BNC (M)
- Reference Cable (Short 6") BNC (M) BNC (M)
  - 6 dB Pad BNC (M) BNC (F) (Optional but recommended for best accuracy)
- Connector Adapters
  - BNC (F) BNC (F)
  - BNC (F) SMA (F)
  - BNC (F) UHF Mini (M)
  - TNC (M) BNC (F)
  - N (M) BNC (F)
- For best accuracy, use an external 10 MHz Reference. This should be a very high stability Rubidium Standard.

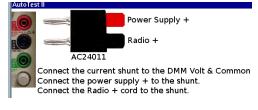
### **XTS Portable Interconnect**

- Connect Radio ANT to 3920 TR Port.
- Connect Radio Programming cable to 3920 USB Port.

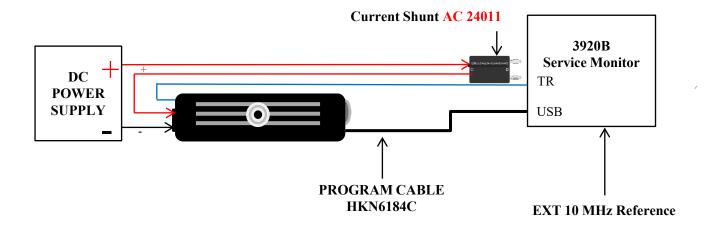


### **APX Mobile Interconnect**

- Connect Mobile TX Out to 3920 TR port.
- Connect Mobile Programming cable to 3920 USB port.
- Connect Power supply to Mobile with Positive lead through the AC 24011 Current shunt if PA BIAS alignment is to be performed.



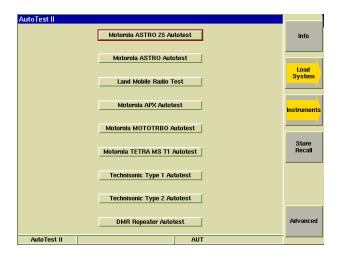




### Auto-Test II Menu

Access to the Application and System through Auto-Test II

- The Auto-Test II Menu can be accessed by:
  - Right click with mouse and select Auto-Test II.
  - Select Auto-Test II from the system menu. Access to this menu can be accomplished by selecting the CONFIG key twice to access the system menu.
  - Select Motorola ASTRO<sup>®</sup> Auto-Test from the Auto-Test II menu.

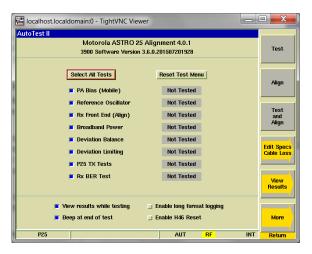


## **ASTRO 25 Primary Test Screen**

#### **Function Keys**

#### • F1 – Test

- Start testing the radio. No alignments will be made. Only a test report of pass / fail results. Radio model will be automatically identified and appropriate specification table will be used for testing.
- F2 Align
  - All selected items that are capable of being aligned will be aligned. Performance tests will also be performed to validate the alignment.
- F3 Test and Align
  - All selected tests will be tested. Any failed item will be aligned and then re-tested after alignment.
- F4 Edit Specs / Cable Loss
  - Only required when initially setting up the system for a specific model of radio. Must be reviewed prior to testing a new model of radio or when changing test cables.
- F5 View Results
  - Allows access to the test results display. Test results may be viewed, recalled or backed up to a USB memory device.
- F6 More
  - · Access to Radio Connect diagrams and special features.



# **ASTRO 25 Primary Test Screen**

#### **Test Selections**

- · Allows any combination of tests or alignments to be performed.
- Everything can be selected and the application will not attempt to perform invalid operations on the radio.
- Select All Tests
  - This will enable all tests.
- Reset Test Menu
  - This will disable all tests.
- · View Results while testing
  - The application will stay on this screen and show only current status Testing / Passed / Failed if not selected. When selected and the test or alignment function has been executed, the screen will change and all testing can be viewed as it occurs.
- · Beep at end of test
  - The 3920 will produce an audible beep at the completion of the test to draw attention to the operator that the test or alignment is done.
- Enable long format logging
  - Diagnostic mode that shows all adjustments to soft pot values.

😼 localhost.localdomain:0 - TightVNC Viewe	r 🗖	
AutoTest II Motorola ASTRO 25 / 3900 Software Version 3.	•	Test
Select All Tests PA Blas (Mobile)	Reset Test Menu Not Tested	Align
<ul> <li>Reference Oscillator</li> <li>Rx Front End (Align)</li> <li>Broadband Power</li> </ul>	Not Tested Not Tested Not Tested	Test and Align
<ul> <li>Deviation Balance</li> <li>Deviation Limiting</li> <li>P25 TX Tests</li> </ul>	Not Tested Not Tested Not Tested	Edit Specs Cable Loss
Rx BER Test	Not Tested	View Results
View results while testing     Enable long format logging       Beep at end of test     Enable H46 Reset		
P25	AUT <mark>RF</mark> INT	Return

## **ASTRO 25 Primary Test Screen**

#### **Test Selections**

- Enable H46 Reset
  - Some H46 models (2500's) require a reset during the test. If the radio does not complete the power alignment, then enable this feature to resolve the issue.

🚾 localhost.localdomain:0 - TightVNC Viewer		
AutoTest II Motorola ASTRO 25 Alignment 4.0.1 3900 Software Version 3.6.0.201507201928		
Select All Tests	Reset Test Menu Align	
■ Reference Oscillator ■ Rx Front End (Align)	Not Tested Test Not Tested and Align	
<ul> <li>Broadband Power</li> <li>Deviation Balance</li> <li>Deviation Limiting</li> </ul>	Not Tested Not Tested Not Tested Edit Specs Cable Loss	
■ P25 TX Tests ■ Rx BER Test	Not Tested View Results	
■ View results while testing ■ Beep at end of test ■ Enable H46 Reset		
P25	AUT RF INT Return	

#### **Function Keys**

#### Info lines

- Allows entry of Text that will appear at the top of the printout.
- F1 Save As
  - Save all modifications to specifications to a user specified file. Information on all models is saved in a single file.
- F2 Save
  - Save all modifications of specifications to the currently loaded specification configuration file.
- F3 Recall
  - · Recall a different specification file.
- F4 Recall Current Radio
  - Interrogate the connected radio for model number and show the specifications for that radio.
- F5 Cable Loss

- · Access to the cable loss measurement application.
- Note: This is one of the first things that should be done prior to testing a radio.
- F6 Restore Defaults
  - Resets all of the specifications to all of the radios from memory. This the factory default specifications. Note, these values are not permanently stored unless you answer yes when prompted.
  - \*\* This operation should be performed after updating the application to a new version.

AutoTest II		
default.cfg		
Info1	Save As	
Info2		
Info3		
Info4	Save	
Info5		
Info6		
XTL 5000 UHF R1 100W M20QT Copy Offset 0 dB + Manual Loss	Recall	
TX Low Power 10.0 ± 2.0 W Enable XTL Low Power		
TX Mid Power 0.0 ± 0.0 W _ Enable All Levels & Frequencies (HH only)		
	Recall Current	
TX High Power 90.0 ± 3.0 W	Radio	
Reference Oscillator < 100 Hz Modulation Fidelity < 5.00 %		
	<u> </u>	
Deviation Balance < 2.0 % Symbol Deviation ± 160 Hz	Cable Loss	
Deviation Limiting 2830 ± 50 Hz	/	
BER < 5.0 % BER Frames 20	Restore	
BER Level -116.0 dBm	Defaults	
P25 AUT RF INT	Return	

#### **Edit Specification Values**

• This is used to access the specifications for supported models. Note that the specifications used when testing a radio are automatically determined after the radio model has been identified at the beginning of a test sequence.

XTL 5

XTL 50

XTL 50 XTL 50

XTL 50 XTL 50

XTL 50

- Copy
  - Copies currently selected Cable to:
  - All Portables
  - All Mobiles
  - All Radios
  - Additionally allows copying entries in the info lines to the selected list.
- Offset / Cable Loss
  - These values are used to correct the power meter for TX Tests and RF Generator for RX Tests. If you are using an external 6 dB high power attenuator, you can enter a *negative* value as an offset. You can additionally use a cable sweep plot to compensate for a test cable. This feature is primarily needed for testing or aligning Transmitter power levels.

ce.	Info4 Info5 Info6
000 Consolette UHF R2 10-40W L20S C	XTL 500
100 Consolette UHF R2 10-40W L2OS 100 Consolette VHF 10-50W L2OKS 100 UHF R1 10-40W M2DQS	TX Low TX Mid TX High
100 UHF R1 100W M20QT 100 UHF R2 10-40W M2DS 100 VHF 10-50W M20KS	Refera Dev Deviation Lin

	defau	.lt.cfg	Save
Info1			As
Info2			
Info3			
Info4			Save
Info5		K	
Info6			
XTL 5000	UHF R1 100W M2DQT	Copy Offset 0 dB + Manual Loss	Recall
TX Low Pi TX Mid Pi TX High Pi	ower 0.0 ± 0.0 W	☐ En Copy Cable Loss to: ☐ En	t
	ation Balance < 2.0 % iting 2830 ± 50 Hz	Include Information Lines	
	BER < 5.0 %	BER Frames 20 BER Level -116.0 dBm	Restore Defaults
P25		AUT RE INT	Return

#### **Edit Specification Values**

- Power Specifications
  - For Portables

These are the power levels that the radio will be tested or aligned to.

For Mobiles

The user must enter values that are programmed in the radio. CPS software must be used to obtain this information.

Enable XTL Low Power

Save time by not testing or aligning Low power if it is not used.

• Enable All Levels and Frequencies (HH only)

This will adjust all three power level settings even if the Mid power setting is not available in user mode.

Specifications are NOT to be used as acceptance tests for new radios as this application is meant to replace the Tuner application. These tolerances are Alignment tolerances which are tighter.

AutoTest II		
default.cfg		
Info1	Save As	
Info2		
Info3		
Info4	Save	
Info5	Juro	
Info6		
XTL 5000 UHF R1 100W M20QT Copy Offset 0 dB + Manual Loss	Recall	
TX Low Power 10.0 ± 2.0 W = Enable XTL Low Power		
TX Mid Power 0.0 ± 0.0 W _ Enable All Levels & Frequencies (HH only)		
	Recall Current	
TX High Power 90.0 ± 3.0 W	Radio	
Reference Oscillator < 100 Hz Modulation Fidelity < 5.00 %		
Deviation Balance < 2.0 % Symbol Deviation ± 100 Hz	\	
	Cable Loss	
Deviation Limiting 2830 ± 50 Hz	/	
BER < 5.0 % BER Frames 20		
	Restore	
BER Level -116.0 dBm	Defaults	
P25 AUT RE INT	Return	

#### **Edit Specification Values**

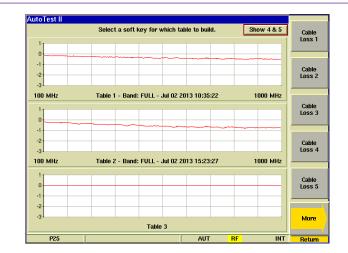
- Reference Oscillator Specification
  - Default values are for acceptance testing. For test and align mode, alignment will not happen unless the test result exceeds these values. Any time an alignment is made, the alignment adjusts for minimum frequency error.
- Deviation Balance Specification
  - In the Align mode, the alignment balances the modulation contributions of the low and high frequency portions of a baseband signal for minimum difference. In the Test mode, the balance must be less than 2% (this is the Motorola recommended specification).
- Deviation Limiting Specification
  - In the Align mode, the alignment limits the modulation of a baseband signal to 2830 Hz +/- 50 Hz. In the Test mode, the baseband signal must be 2830 Hz +/-50 Hz (this is the Motorola recommended specification).
- Modulation Fidelity Specification
  - The APCO P25 Standard states that Modulation Fidelity should be less than 5%.
- Symbol Deviation Specification
  - The APCO P25 Standard states that Symbol Deviation should be 1800 Hz +/-10% (180 Hz).
- BER Specification
  - The BER Frames setting is the number of frames that will be averaged for the reading.
  - The BER Level is the RF Injection level in dBm for the BER Test. The BER must be 5% or less at this test level.

AutoTest II	
default.cfg	Save
Info1	As
Info2	
Info3	
Info4	Save
Info5	
Infa6	
XTL 5000 UHF R1 100W M20QT         Copy         Offset         0         dB         +         Manual         Loss	Recall
TX Low Power 10.0 ± 2.0 W _ Enable XTL Low Power	l
TX Mid Power 0.0 ± 0.0 W = Enable All Levels & Frequencies (HH only)	Becall
TX High Power 90.0 ± 3.0 W	Current
	Radio
Reference Oscillator < 100 Hz Modulation Fidelity < 5.00 %	
Deviation Balance < 2.0 % Symbol Deviation ± 180 Hz	Cable Loss
Deviation Limiting 2830 ± 50 Hz	Cable Lbss
BER < 5.0 % BER Frames 20	
BER Level -116.0 dBm	Restore Defaults
P25 AUT RF INT	Return



**Function Keys** 

- Cable 1 5
  - Choose up to 5 different cable plots. These are initially flat with no calibration. After making a selection, prompts will be provided for cable connection and the cable insertion loss will be measured.
- More
  - Access to Delete cable data or Modify cable data.



**Test Cable Calibration** 

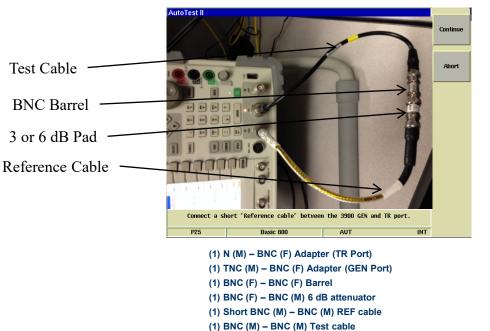
- Reference Cable
  - The 3920 will use it's spectrum analyzer and tracking generator to sweep a reference cable and will establish this sweep as a zero reference.
  - This cable is used ONLY for calibration purposes and will not be used for testing the radio.
- · Getting more accurate results
  - To obtain better results from this process, use a 3 or 6 dB pad at the end of the reference cable that is connected to the TR port of the 3920. This will improve the VSWR of the cable for when it is connected to the Radio Testing Cable.
  - Reference Sweep
  - Gen port -> Reference Cable -> 3 dB Pad ->TR Port

3 or 6 dB Pad Reference Cable Connect a short 'Reference cable' between the 3900 GEN and TR port. P25 Basic 800 AUT INT (1) N (M) – BNC (F) Adapter (TR Port)

N (M) - BNC (F) Adapter (TR Port)
 TNC (M) - BNC (F) Adapter (GEN Port)
 BNC (F) - BNC (F) Barrel
 BNC (F) - BNC (M) 6 dB attenuator
 Short BNC (M) - BNC (M) REF cable
 BNC (M) - BNC (M) Test cable
 BNC - SMA Adapter
 BNC - Mini UHF Adapter

**Test Cable Calibration** 

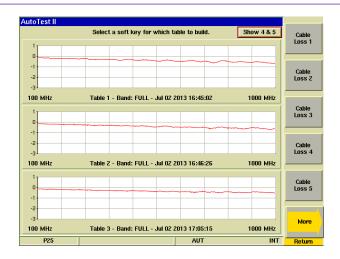
- Radio Testing Cable Sweep
  - After the Reference cable sweep has been completed, you will be prompted to connect the Radio Testing Cable in line with the Reference cable. The 3920 will again use it's spectrum analyzer and tracking generator to sweep the combined cables and will plot the difference between the two sweeps as the insertion loss of the cable that was added.
  - Radio Testing Sweep
  - Gen port -> Reference Cable -> 3 dB Pad -> Adapter -> Radio Testing Cable -> TR Port
  - NOTE: The on screen instructions make no mention of the use of an external pad for this calibration.



- (1) BNC SMA Adapter
- (1) BNC Mini UHF Adapter

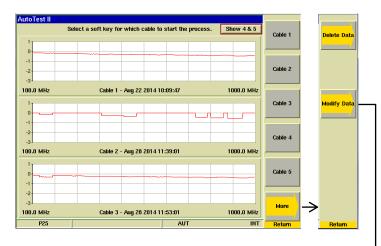
Results of cable calibration

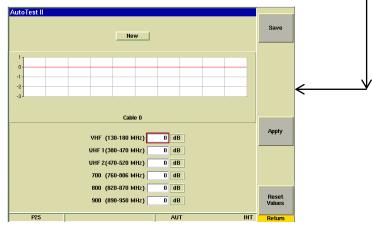
- Trace 1
  - This calibration was done as directed without the use of the 3 dB external attenuator.
- Trace 2
  - This calibration was done with the same Radio Test Cable but a 3 dB attenuator was used when calibrating the Reference cable.
- Trace 3
  - This calibration is done with the external 3 dB attenuator and a high quality, low loss, phase stable cable.
- The Difference
  - Results will vary depending on the quality and length of the test cable. This test was done with a 3 ft RG-58 test cable.
  - Notice that Trace 1 is not as flat as Trace 2. These waves are caused by a VSWR mismatch at the point where the cables are connected together. Use of the 3 dB pad at this junction improves the VSWR and minimizes some of these standing waves.
- The Impact
  - When calibrating the transmitter power, even small amounts of error in the insertion loss measurement can cause the radio to fail the test. An insertion loss of 0.4 dB that is not accounted for can cause up to a 10% error in power measurement.



#### Modify Cable Sweeps

- It is possible to create a trace offset if loss values are already known through the Modify Data feature.
- Allows creation of banded loss factors if loss values are known. Enter negative values to account for loss.
- Allows matching the 3920 Power meter to a higher accuracy Bench power meter.
- Trace 1
  - This is a standard Trace Sweep.
- Trace 2
  - This trace was created by entering band specific offset levels.
  - · Use this when:
    - · Appropriate adapters are not available.
    - The tracking generator is not installed.
    - When cable loss values are known.
- Trace 3
  - Modified trace allows power meter matching to a Bench Power meter standard.

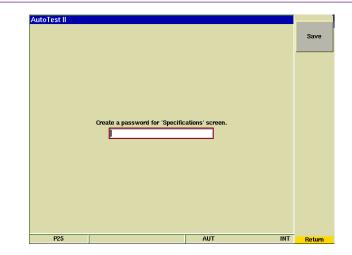


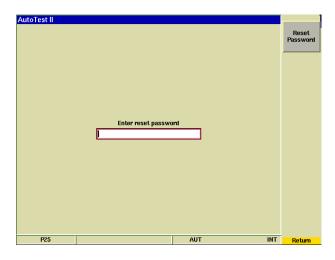


# **XTL / XTS Administration Page**

#### Administration

- Create a Password
  - Allows entry of password for access to the Edit Specs screen. If users are not allowed to make changes to the radio test specifications, a password may be entered here and must be entered to gain access to the Edit Specs screen.
- Reset Password
  - After a password has been entered, the only way to remove it is to enter the following Reset Password value:
  - 85856767
  - After this value has been entered, press the Reset Password button and the password protection will be removed and a new password may be entered if desired.

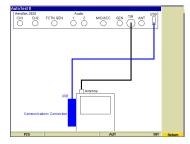


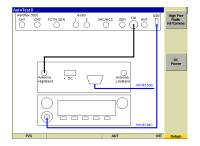


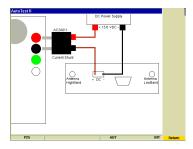
### **XTL / XTS Radio Interconnect Diagrams**

#### Radio Connections to the 3920

- · Interconnect for Portable Radio
  - 1. The Portable radio requires a USB connection from the radio to one of the 3920 USB ports.
  - 2. Requires an RF Cable connection from the 3920 TR port to the radio ANT port.
  - 3. Recommended connection to a battery eliminator and power supply.
- Interconnect for Mobile Radio
  - 1. The Mobile radio requires a USB connection from the radio to one of the 3920 USB ports. The radio may be connected through the connector on the radios rear section or to the radios control head.
  - 2. The AC24011 current shunt must be used and connected as the diagram indicates only for Power alignment. The current shunt is not required for power testing.
  - 3. The power supply should be capable of supplying the required amount of current and the current limiting should not be set too low. Proper gauge wires should also be used.
  - 4. For connection to the current shunt, the positive wire must be connected to the current shunt as indicated in the drawing. The current shunt is connected to the 3920's V/ohm and COM connectors on the DMM.







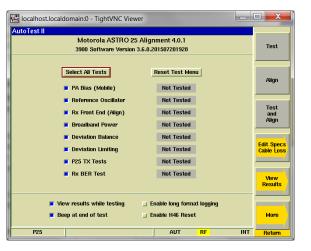
## **XTL / XTS Test Results**

#### Radio Test Screen

- Test Results Screen
  - Shows Time Date stamp along with the 3920's serial number and version information for both the system and the application.
  - Shows radio model, serial number along with radio software versions and configurations.
  - Shows the Flash Code.
- Load File
  - Allows a different test results file to be loaded and displayed.
- Print Results
  - Prints the test results to a printer that is connected to the 3920 or a network printer if configured for this in the systems printer configuration screen.
- Clear
  - · Clears the currently displayed results from the screen.
- Copy Results to USB
  - Copies ALL test results files from the 3920's hard drive to a connected USB memory stick.
- Clear Results Data

- Deletes all test results files from the 3920's hard drive.
- Test Results
  - · As tests are performed, the results along with pass / fail information is provided.

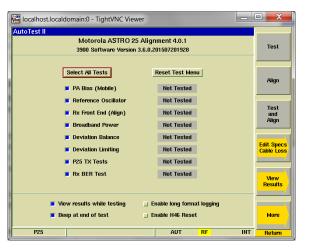
	Aeroflex Automatic	Test System	<u></u>	Load
Hotorola ASTRO á	25 Alignment Software -	- Version: 4.0.0 : Align		File
)ate/Time	: 07-23-2015 19:23			
900 Serial Num 900 Version				Save as
Yower Up	: No fatal errors	Synth Lock : Detect	ed	
Model Number Serial Number		Host S₩ Version : R10000 DSP S₩ Version : R10000 UCM S₩ Version : R00000	ō	Print Results
Encrypt Alg	: None			
FlashZap Tuning CPS Security IP Address	: 001C : 0003			Clear
Channel Spacing Power Level	: 450 to 520 MHz UHFH : Variable : 10 to 50 W : Tranceiver with Sele : Programable	ectable Control Head		Capy Results to USB
Pri System Type Feature Level	: Programable		7	Clear Results Data
P25		AUT RF	INT	Return



### **Step by Step Procedure**

- 1. Connect the 3920 to an EXT 10 MHz Reference if available.
- 2. Select the Auto-Test II system and execute the Astro 25 Auto-Test.
- 3. Connect the Portable or Mobile radio to be tested.
- 4. Edit Specs Screen
  - 1. Connect the radio to be tested and select "Recall Current Radio" button on the Edit Specs screen.
  - 2. Verify specifications are set appropriately.
  - 3. If cable loss factors have not been created then go to the Cable Loss screen and either sweep the test cable or enter appropriate correction factors if known.
  - 4. Select the cable to be used for this radio on the Edit specs screen.
  - 5. Press Return.
- 5. Main Test Screen
  - 1. Select all test items.
  - 2. Begin the Test or Alignment.
- 6. Failed tests should be confirmed by re-testing.

AutoTest II	
default.cfg	Save
Info1	As
Info2	
Info3	
Info4	Save
Info5	ouve
Info6	
XTL 5000 UHF R1 100W M20QT Copy Offset 0 dB + Manual Loss	Recall
TX Low Power 10.0 ± 2.0 W Enable XTL Low Power	
	Recall Current
TX High Power 90.0 ± 3.0 W	Radio
Reference Oscillator < 100 Hz Modulation Fidelity < 5.00 %	
	<u> </u>
Deviation Balance < 2.0 % Symbol Deviation ± 160 Hz	Cable Loss
Deviation Limiting 2830 ± 50 Hz	/
BER < 5.0 % BER Frames 20	Restore
BER Level -116.0 dBm	Defaults
P25 AUT RF INT	Return



### **Thank You**

#### XTL / XTS Mobile and Portable Automated Test and Alignment





